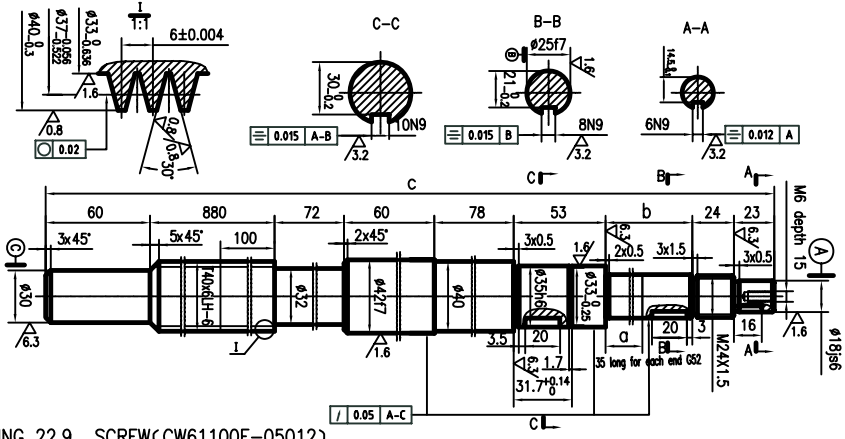

DRAWING 22.9 SCREW(CW61100E-05012)

	after threading ø40-0.3 shold not bend	feeler gauge of 0.1 should not be inserted	part no.	a	b	c
	per increament of 300mm in length	0.02	CW61100E -05012	155	185	1430
	≤300mm	0.070				
	≤100mm	0.050				
	accumulative pitch error≤25mm	0.035	CW61125E -05012	230	260	1503
	allowed pitch error		CW61140E -05012	290	320	1563
serial no.	Technical requirements					

the other 6.3